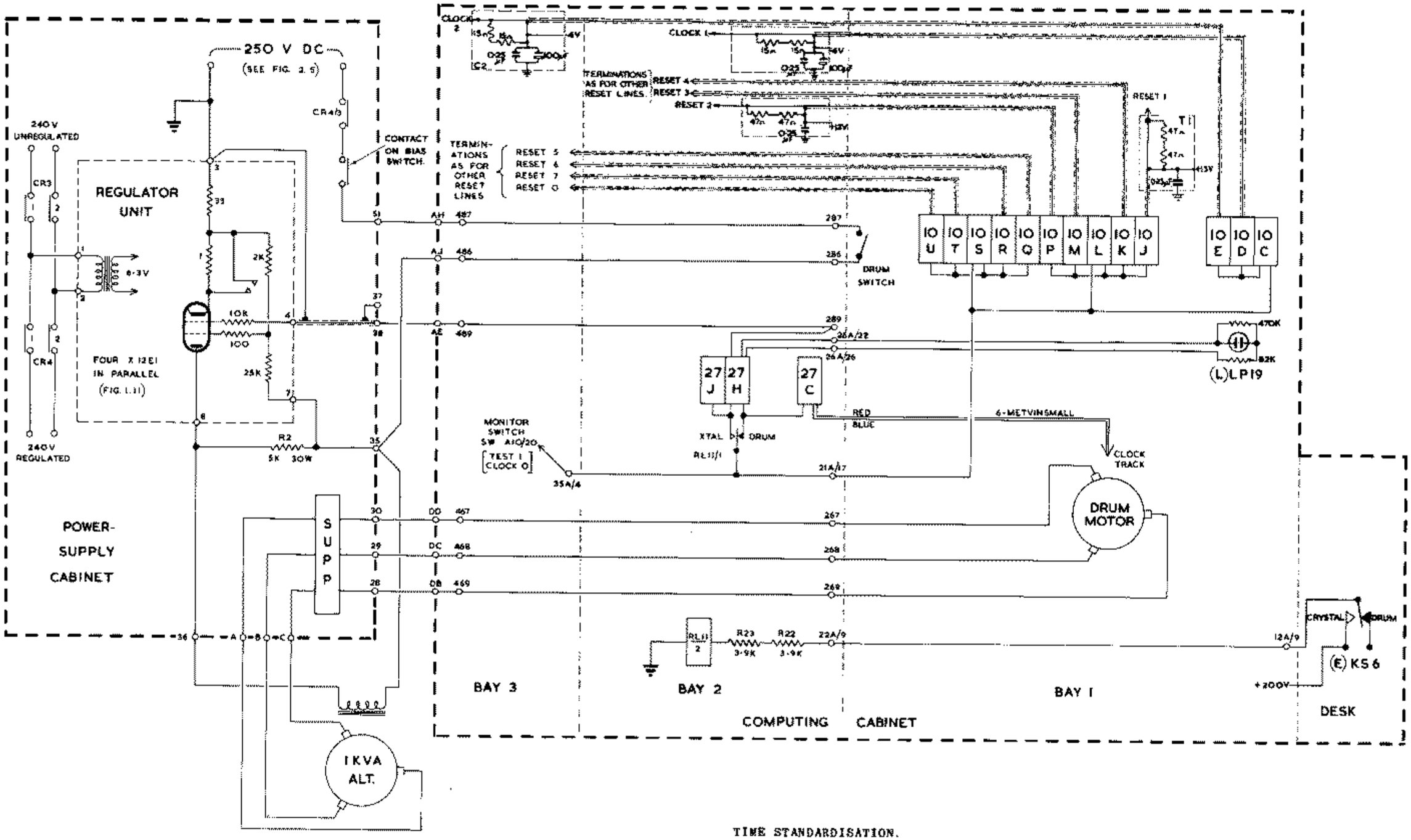

FIG. 3.1

TIME STANDARDISATION.